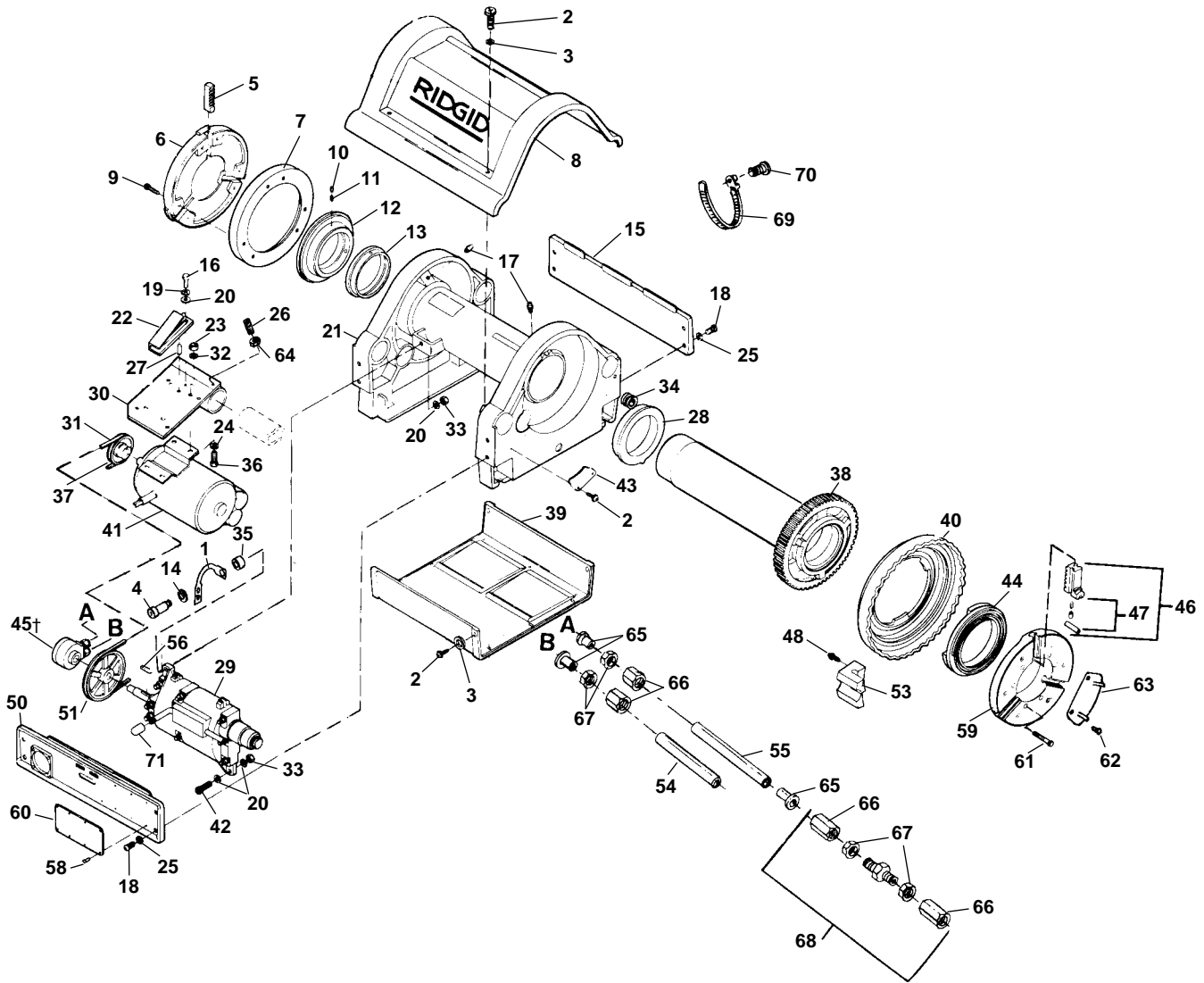


Main Drive Components



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	33622	Pump Bracket	25	40930	Lock Washer 3/8" (8)	45†	27307	Oil Pump
2	41597	Screw (12)	26	88265	Set Screw 3/16" - 16 x 1"	46	40087	Chuck Jaw Set
3	41592	Washer (10)	27	88230	Roll Pin 1/4" x 3/16"	47	26242	Jaw Insert Set
4	33627	Screw	28	26767	Front Bearing	26247	26247	Jaw Insert Set F/Coated Pipe
5	32412	Centering Jaw Set	29	26362	Gear Box Assy.	48	27067	Self-Tapping Screw (2 Req. f/G.S.)
6	26537	Centering Head	30	27062	Motor Bracket	50	59722	Front Side Plate
7	26542	Back Plate	31	26832	V-Belt	51	26852	Gear Box Pulley
8	26477	Top Cover	32	40770	Lock Washer 5/16" (4)	53	26507	Pinch Point Boss (2 Req. f/G.S.)
	46867	Die Head Decal (Not Shown)	33	27517	Lock Nut 5/16" - 18	54	27007	Inlet Hose
9	40910	Screw 1/4" - 20 x 3/4" (6)	34	47080	Grommet	55	26822	Output Hose
10	45300	Set Screw 5/16" - 24 x 1/4" (3)	35	33617	Spacer	56	27002	Key
11	45265	Set Screw 5/16" - 24 x 1/2" (3)	36	85910	Bolt 5/16" - 18 x 1 1/4"	58	85920	Rivets (8)
12	32407	Scroll	37	26857	Motor Pulley (60 Hz)	59	26332	Chuck Cap
13	26352	Rear Bearing		27082	Motor Pulley (50 Hz)	60	88690	Safety Plate
14	26307	Washer	38	26347	Drive Gear/Spindle Assy.	61	26522	Screw 5/16" - 24 x 2 1/4" (6)
15	26487	Rear Side Plate	39	26482	Bottom Cover	62	27242	Screw 10 - 32 (6)
16	32145	Screw 1/4" - 20 x 1/2"	40	26337	Handwheel	63	33612	Set of 3 Cover Plates
17	46860	Grease Fitting (2)	41	26237	Motor w/Capacitor 120V, 60 Hz	64	83545	Jam Nut 3/8" - 16
18	26997	Screw 3/8" - 16 x 3/4" (8)		27287	Motor w/Capacitor 110V, 50 Hz	65	35117	Tube Insert (3)
19	44740	Lock Washer 1/4"		26232	Motor w/Capacitor 240V, 60 Hz	66	40602	Compression Nut
20	96740	Washer 5/16"		27282	Motor w/Capacitor 220/240V, 50 Hz	67	40607	Ferrule
21	26357	Base		28052	Motor w/Capacitor 220V, 50 Hz GS	68	26972	Union
22	26492	Belt Tensioner	42	27037	Shoulder Bolt	69	43552	Tie Down Strap
23	96730	Nut 5/16" - 18 (4)	43	27012	Pinion Guard	70	45275	Screw 10 - 24 x 1/2"
24	27402	Washer 5/16" (4)	44	26517	Scroll	71	27032	Shifter Knob

†See Service Notes