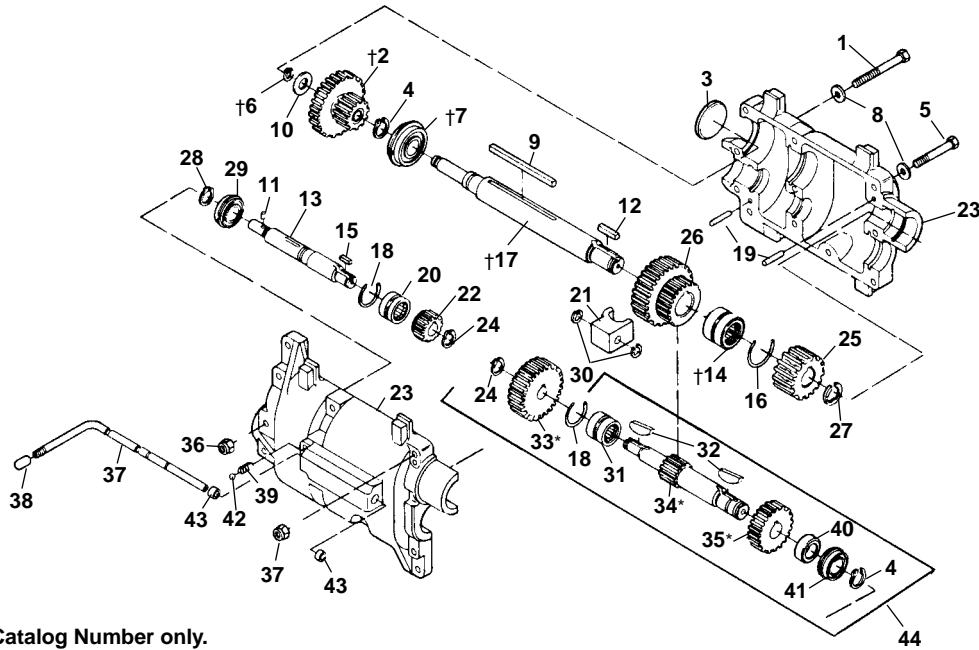


**Gear Box**



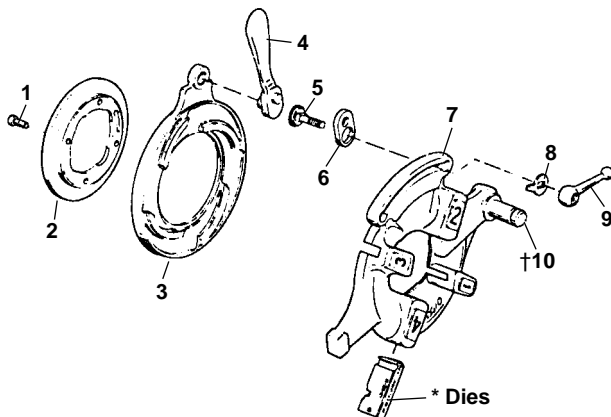
**NOTE: Order parts by Catalog Number only.  
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
—	26362	Gear Box Assembly	16	26922	Wire Ring	32	33982	Woodruff Key (2)
1	27102	Screw 5/16" - 18 x 3 1/4" (2)	†17	26382	Output Shaft	33*	33992	1st Gear Constant Speed
†2	26702	Fixed Gear Cluster Assembly	18	26917	Wire Ring (2)	34*	33987	Constant Speed Shaft
3	26667	Freeze Plug	19	26662	Dowel Pin (2)	†35*	33997	Large Constant Speed Gear
4	26412	Snap Ring (2)	20	26367	Front Input Bearing	36	75110	Stop Nut 5/16" - 18 (11)
5	27107	Screw 5/16" - 18 x 2 1/2" (9)	21	26437	Shifting Fork	37	26442	Shift Slide
†6	27117	Snap Ring	22	26377	1st Input Gear	38	27032	Shifter Knob
†7	26417	Rear Output Bearing	23	26647	Gear Box	39	26692	Shifter Detente Spring
8	96740	Washer 5/16" (11)	24	26677	Snap Ring	40	26452	Spacer
9	26552	Shift Cluster Key	†25	26432	Output Pinion Gear	41	26407	Front Constant Speed Bearing
10	26672	Thrust Washer	26	26422	Cluster Shift Gear	42	46925	Steel Ball
11	26907	Spiral Pin	27	26557	Snap Ring	43	26447	Shift Slide Sleeve Bearing
12	26457	Output Pinion Key	28	44430	Retaining Ring	26707	26707	Grease (1 lb. can)
13	26902	Input Shaft Assembly	†29	26372	Input Rear Bearing	44	28047	Constant Speed Assembly
†14	26427	Front Output Bearing	30	34245	Rings Set of 5			
15	26657	Input Pinion Key	31	26397	Rear Bearing			

†See Service Notes

\*When replacing early style parts, using square keys, a complete shaft assembly (Ref. No. 44) should be used.

**Nos. 541, 542, 713 & 913  
Quick-Opening  
Die Heads**



Ref. No.	Catalog No.	Description
—	26162	541 Quick-Opening Bolt Die Head 1/4" - 1"
—	26167	542 Quick-Opening Bolt Die Head 1 1/8" - 2"
—	26142	713 Quick-Opening Die Head (NPT) 1/4" - 2"
—	26147	913 Quick-Opening Die Head (BSPT) 1/4" - 2"
1	32205	Screw 1/4" - 20 x 5/8" (4)
2	23292	Retaining Ring L.H. (713, 913)
	46620	Retaining Ring (541)
	46625	Retaining Ring (542)
3	43360	Cam Plate L.H. (713, 913)
	43405	Cam Plate (541)
	43410	Cam Plate (542)
4	46520	Throw-out Lever (713, 913)
	46555	Throw-out Lever (541, 542)
5	39860	Lock Screw (713, 913)
	39955	Lock Screw (541, 542)
6	39950	Link
7	26897	Head w/Post & Latch Assembly (913)
	26982	Head w/Post (541)
	26987	Head w/Post (542)
	27267	Head w/Post & Latch Assembly (713)
8	39460	Lever Washer
9	39970	Clamp Lever
†10	59827	Post

† - See Service Notes