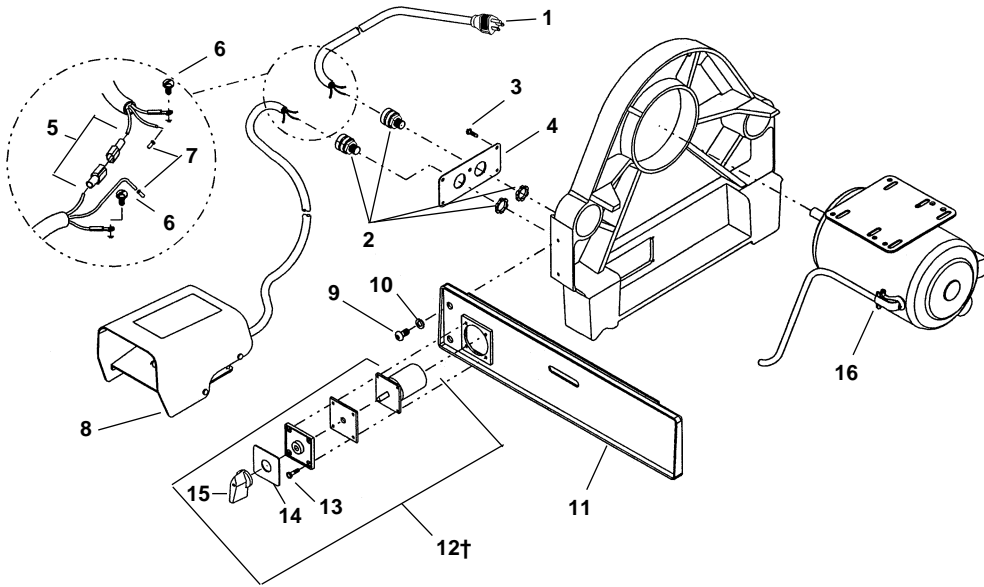


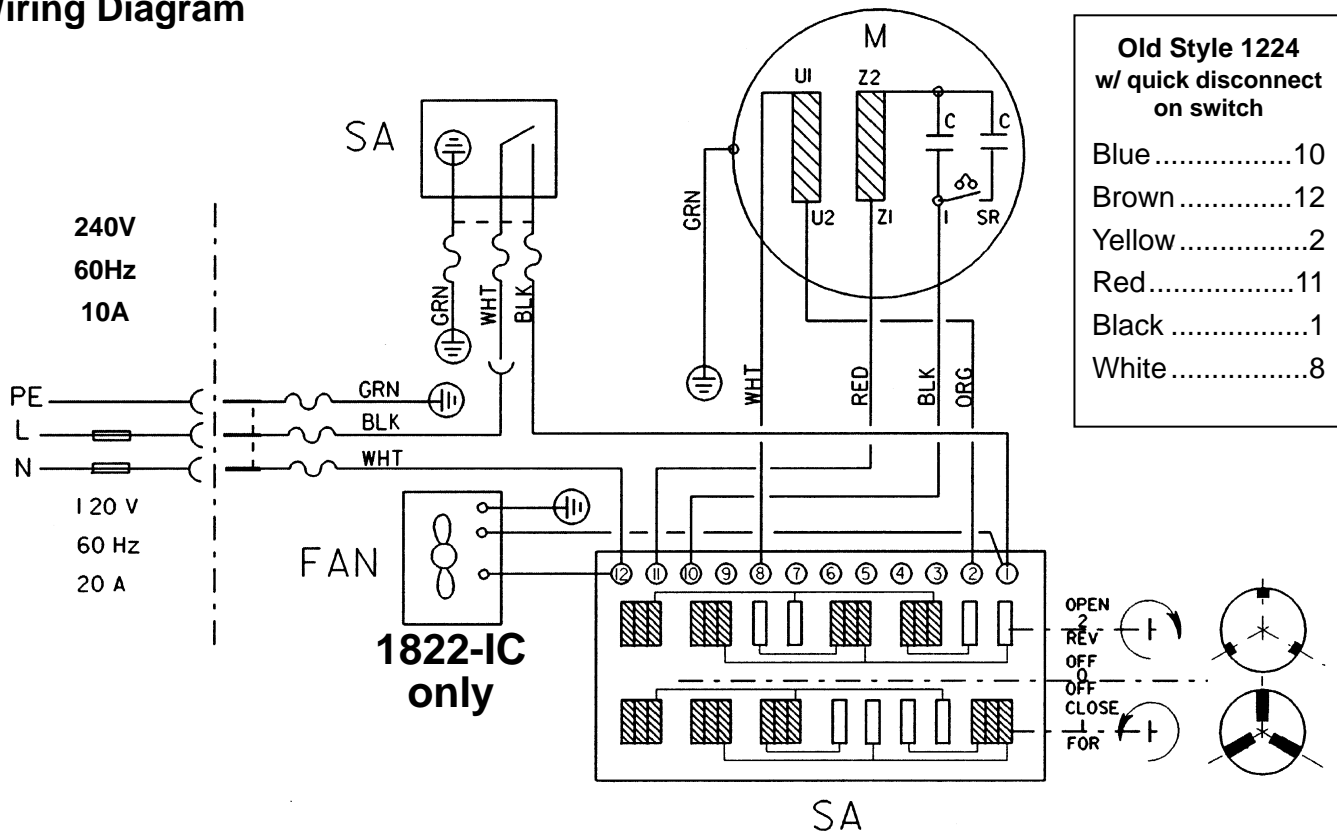
**60 Hz Electrical Components**

**NOTE: Order parts by Catalog Number only. DO NOT order by Reference Number.**



Ref. No.	Catalog No.	Description
1	46740	Power Cord
	46410	Power Cord
2	68885	Strain Relief (2)
3	41597	Self Tapping Screw (4)
4	27162	Strain Relief Bracket
5	56407	Quick Disconnect Set
6	45420	Ground Screw
7	36222	Wire Terminal
8	36642	B-294 Foot Switch
9	26997	Screw 3/8" - 16 x 3/4" (8)
10	40930	Lock Washer 3/8" (8)
11	59722	Front Side Plate
12†	59757	Switch Assembly
13	59727	Switch Screws (4)
14	59712	Switch Plate
15	59702	Switch Knob
16	26237	Motor 120V 60 Hz
	26232	Motor 240V 60 Hz

**1224 & 1822-I Replacement Switch Wiring Diagram**



**Old Style 1224 w/ quick disconnect on switch**

Blue .....10  
 Brown .....12  
 Yellow .....2  
 Red .....11  
 Black .....1  
 White .....8